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It is well-known that the signature of surface bundles over surfaces is  $4n$  for an integer  $n$ . Especially, the signature vanishes if the base genus is 0 or 1. In this talk, for any integer  $n$ , we construct surface bundles of fiber genus at least  $39|n|$  over the surface of genus 2 with signature  $4n$ . Such examples are constructed using mapping class group arguments. Moreover, by applying the construction techniques, we give factorizations of powers of Dehn twists as products of commutators. As a corollary, we obtain new upper bounds for stable commutator lengths of Dehn twists. (Received January 23, 2016)